

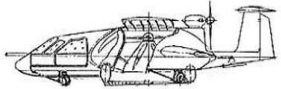
Challenges for international scientific and technological cooperation in aerospace area with the participation of

Latvia



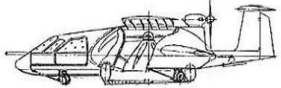
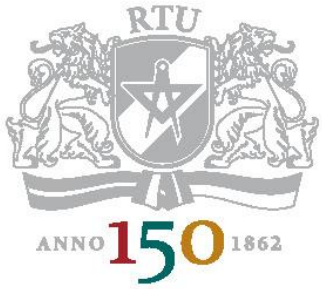
Professor Aleksandrs Urbahs

Conference on cooperation between European Union
and Russian aviation industry «**AVIA-INVEST 2014**»



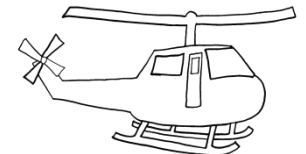
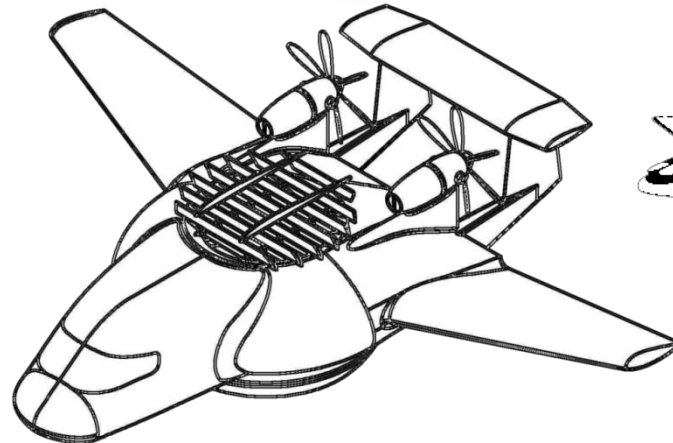
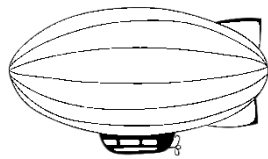
Riga, 10-11 April, 2014

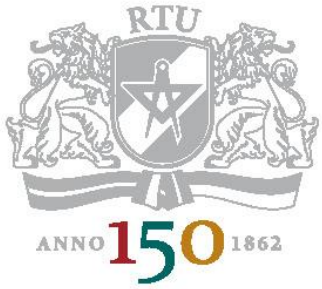




Project ESTOLAS

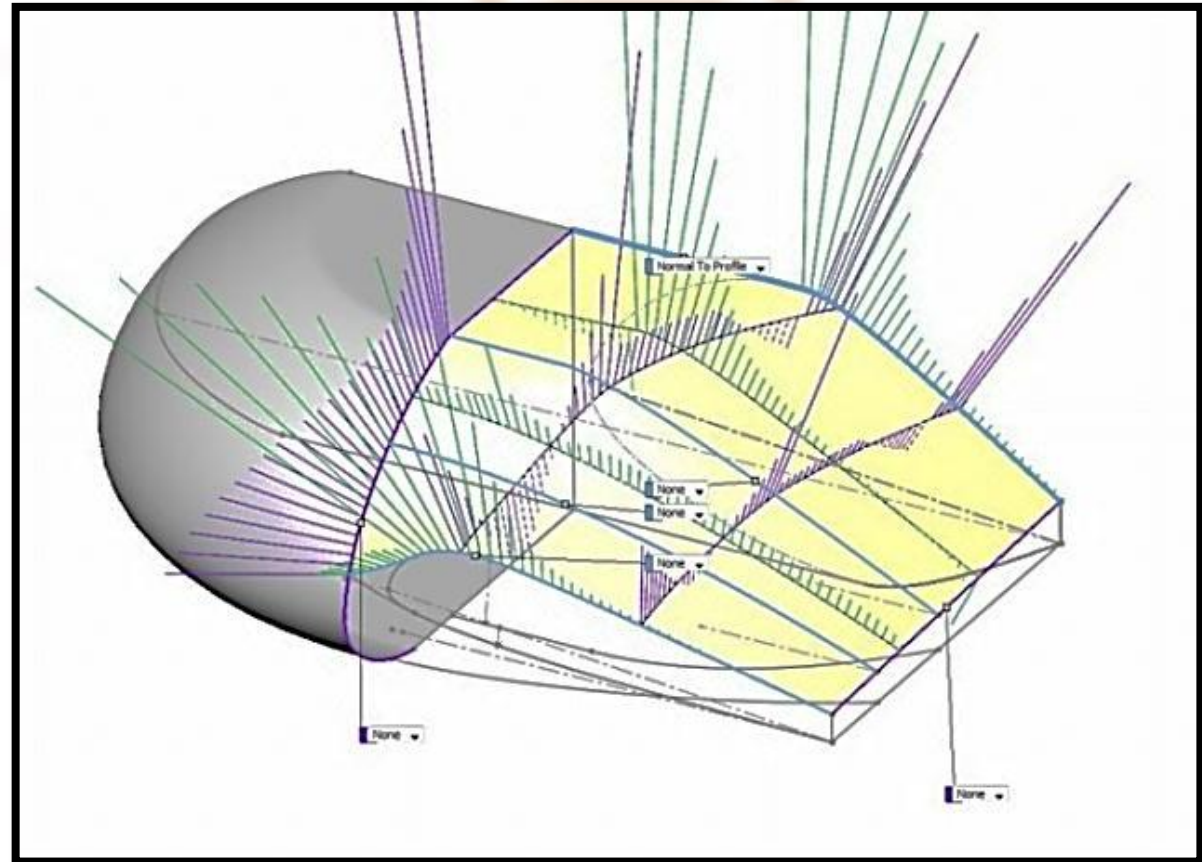
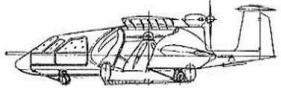
The concept of the project is to develop and validate the conceptual design of a hybrid aircraft a flying device combining the best qualities of an airship, a plane, a helicopter and a hovercraft. Such hybrid aircraft constitutes a completely novel type of an aircraft extremely short take off and landing on any surface (ESTOLAS).





ESTOLAS prototype generation

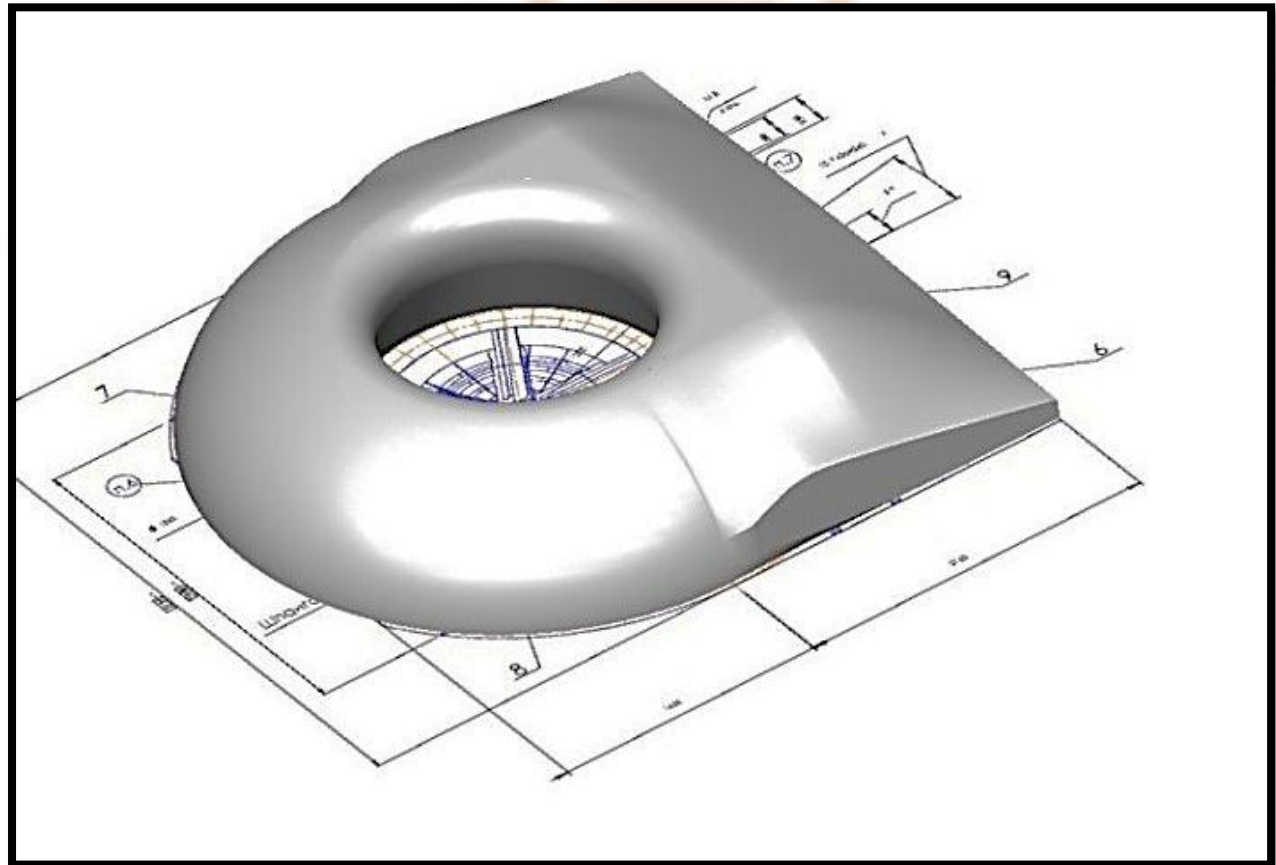
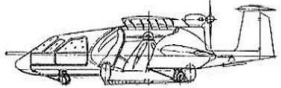
Design of the central section of the aircraft





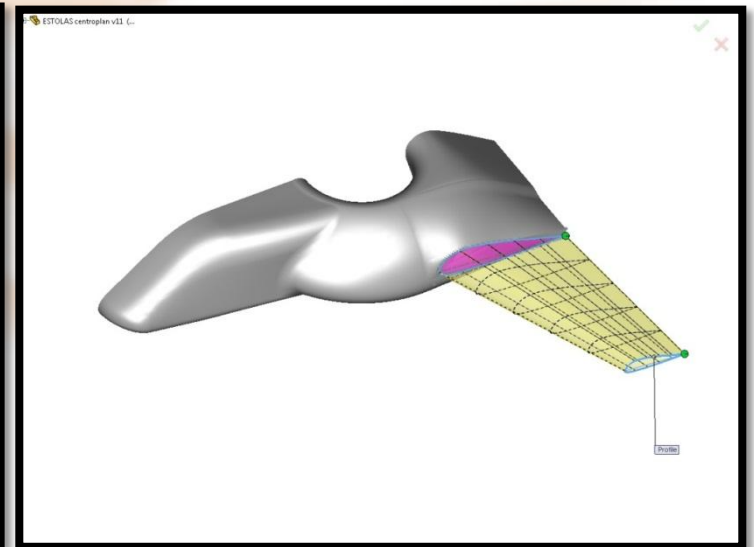
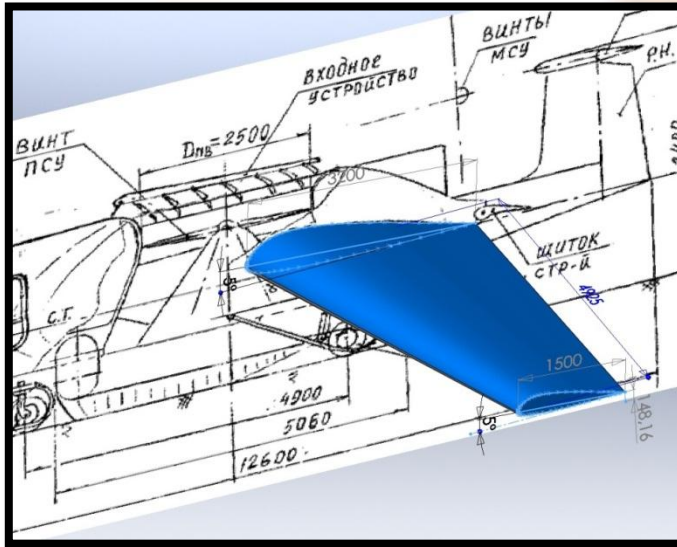
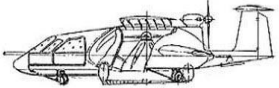
ESTOLAS prototype generation

Design of the central section of the aircraft



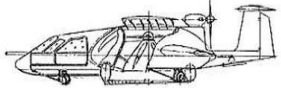
Design process

Wing design (ESTOLAS)

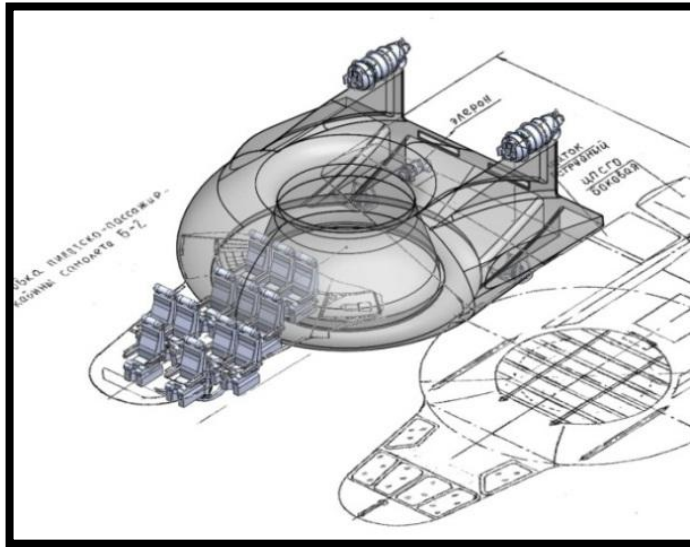


CAD generation of wing

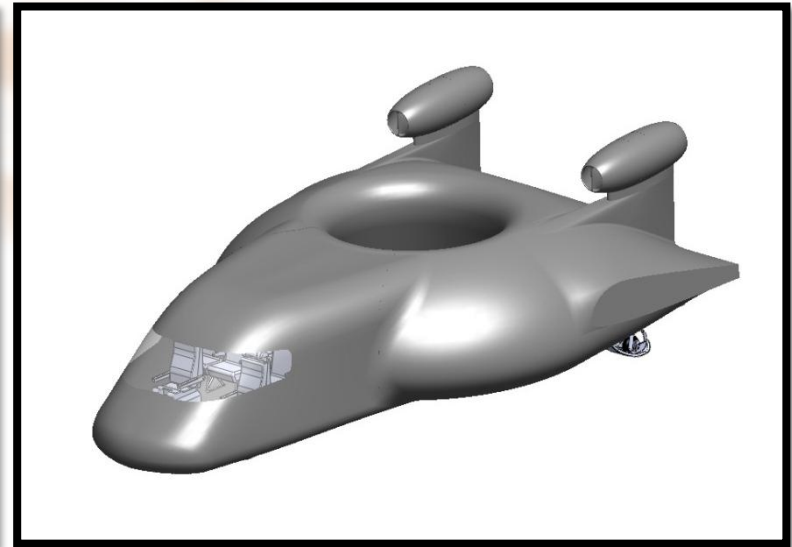
ESTOLAS prototype generation



Fuselage design based on the original drawings and layout of seats



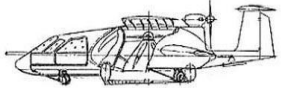
Seat layout modeling



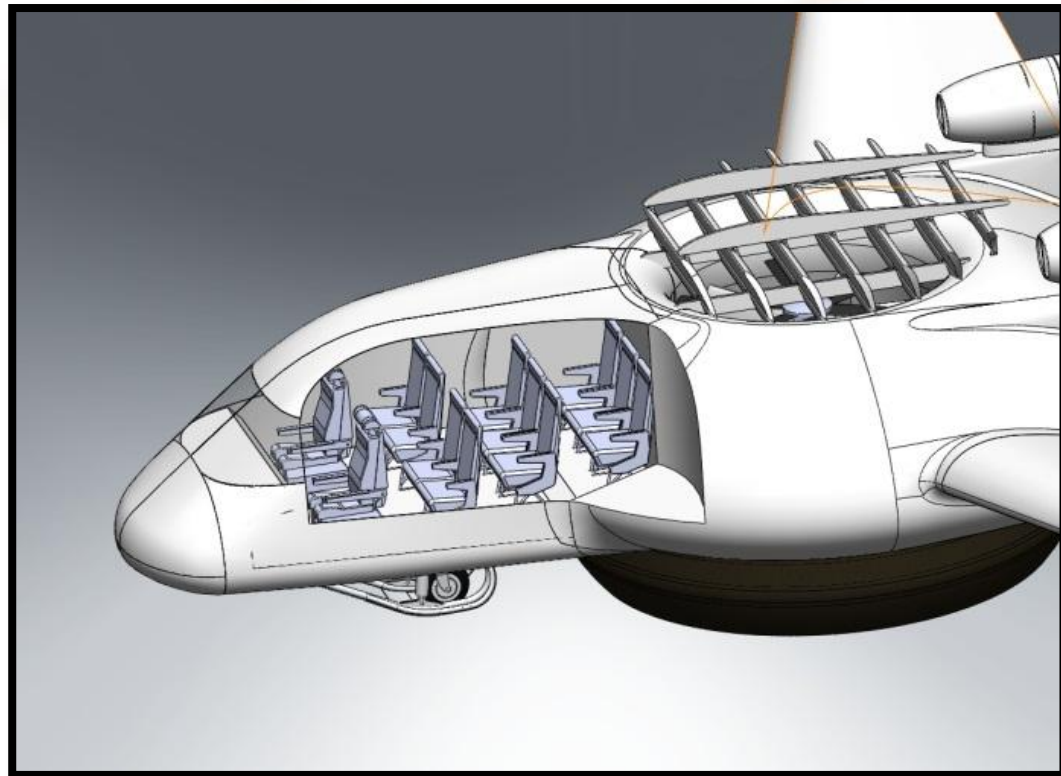
Fuselage external view

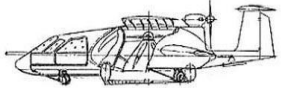


ESTOLAS prototype generation



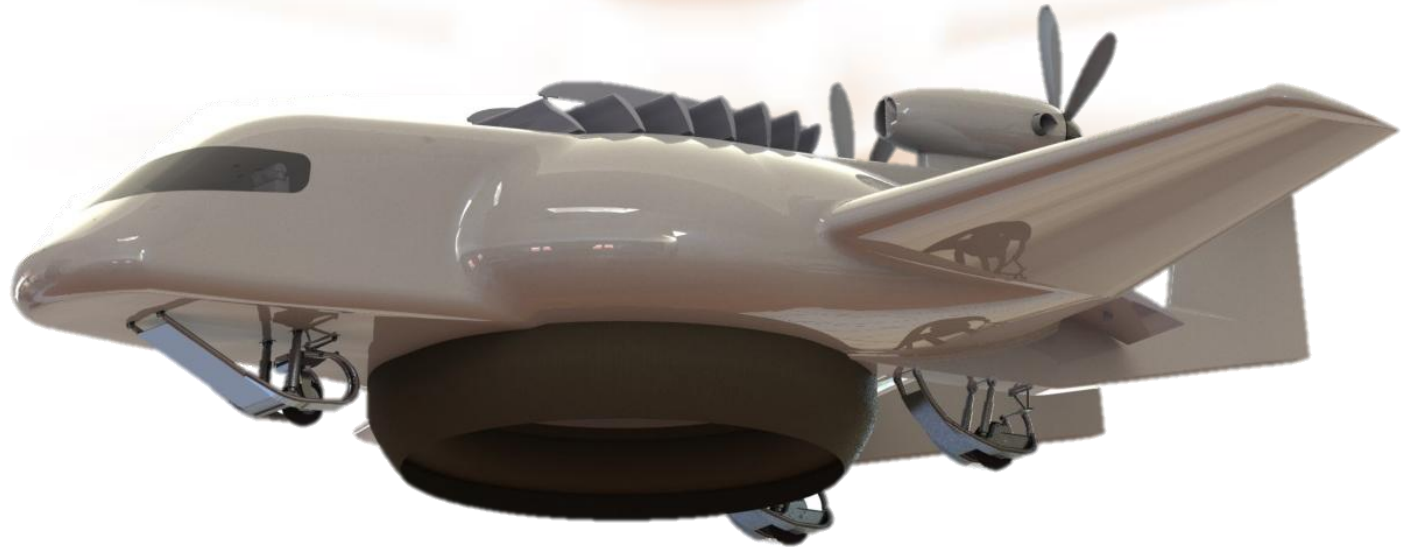
Fuselage design based on the original drawings and layout of seats

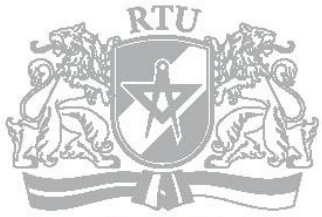




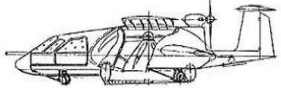
Design process

«ESTOLAS» prototype final CAD model





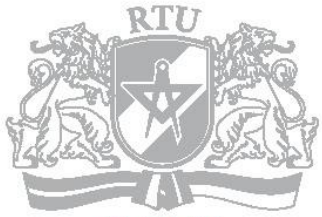
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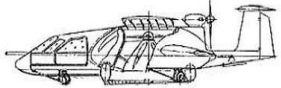
Model Manufacture ¹

- “ESTOLAS” CAD model



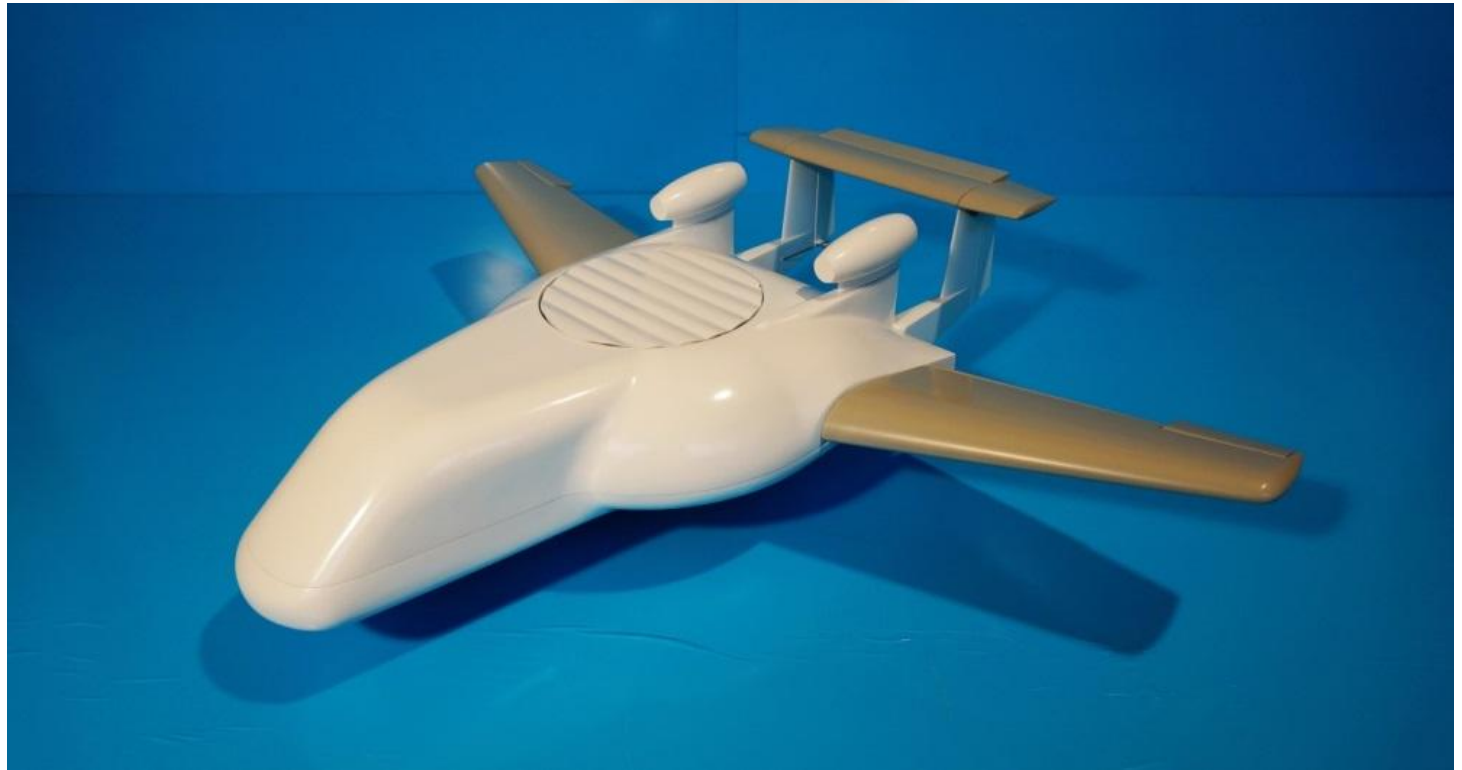


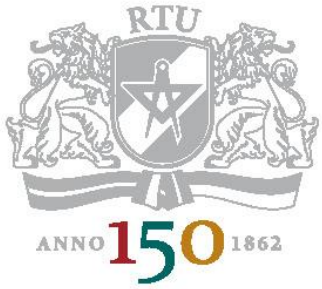
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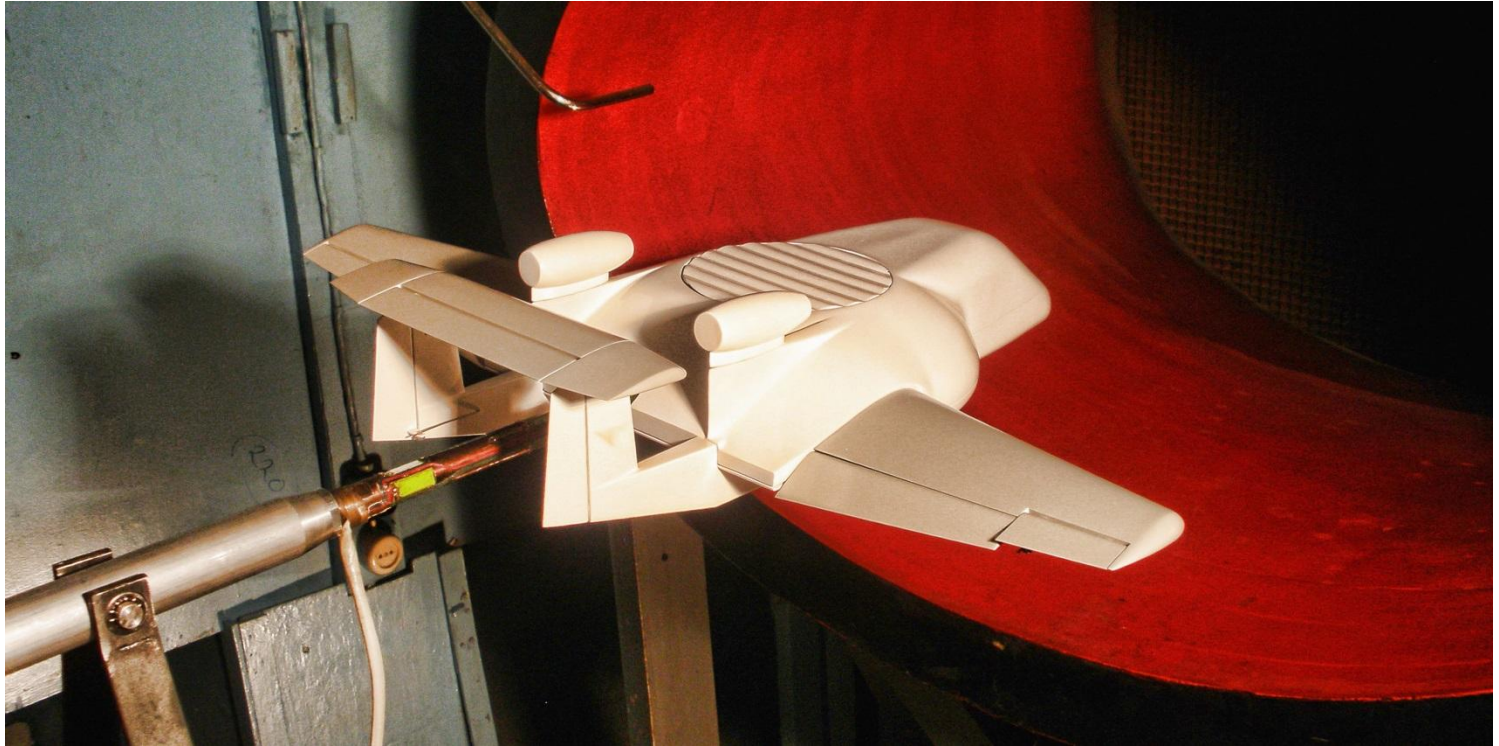
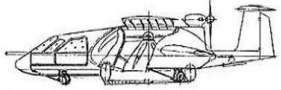
Model Manufacture ²

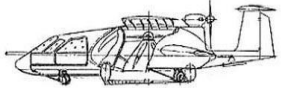
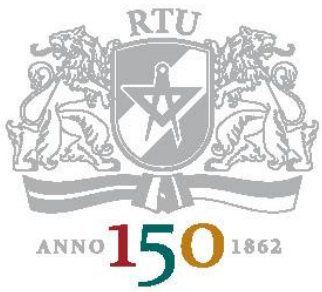
- ESTOLAS Finished model





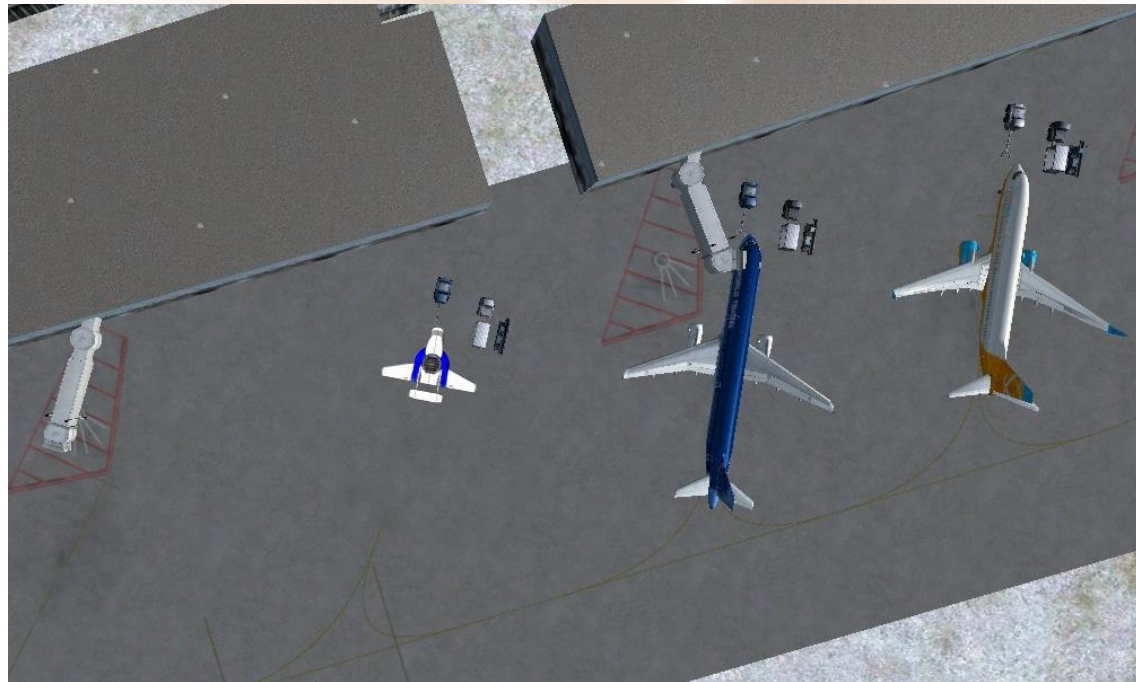
Aerodynamic Experiment





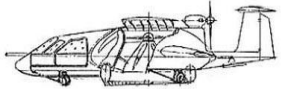
Categorization of the Hybrid aircraft from the point of view of operation at aerodromes

For a detailed study of operating possibilities it is necessary to carry out an approximate categorization of the Hybrid aircraft according to international standards – landing performance class, fire-fighting category, airport categories and other categories. Large-ESTOLAS example will be used.

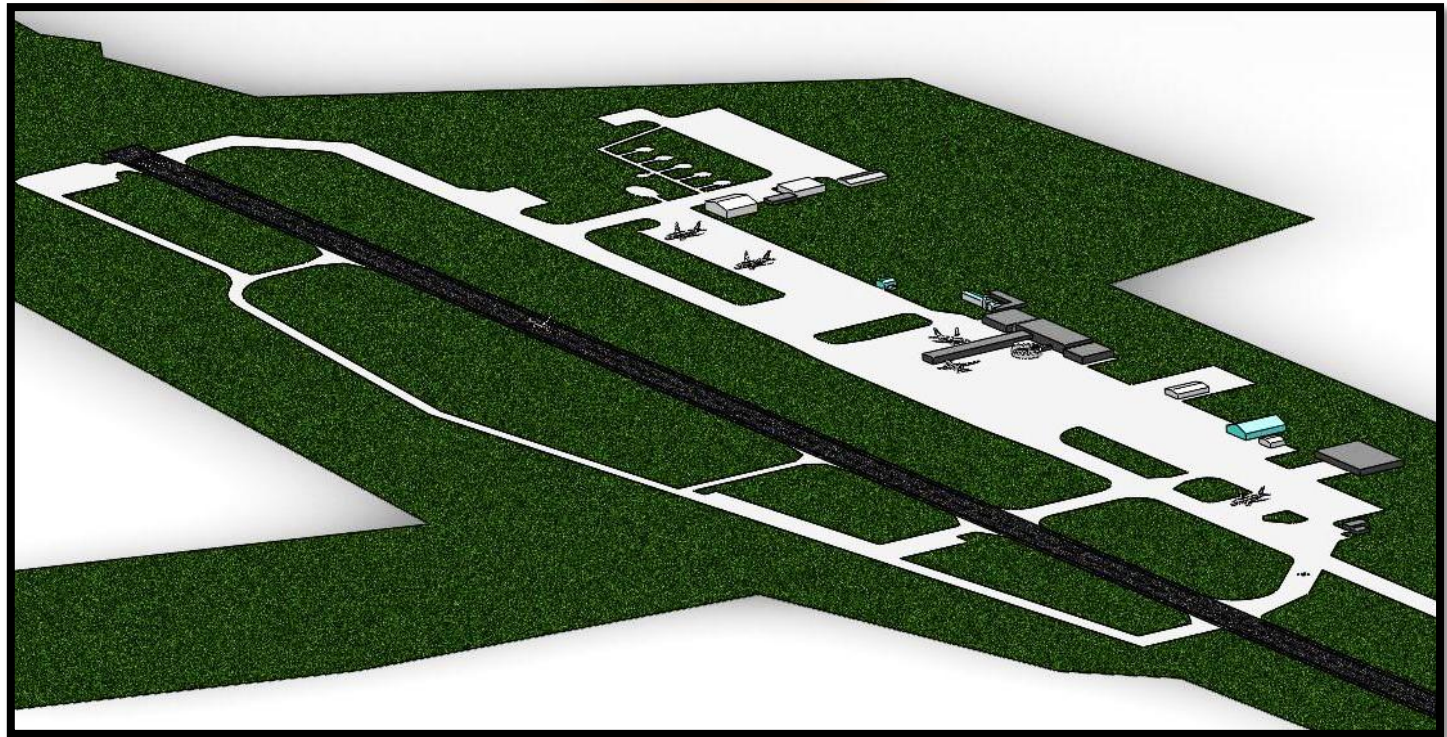




Simulation of aircraft operation



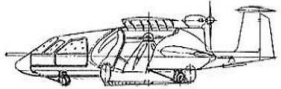
Aerodrome design



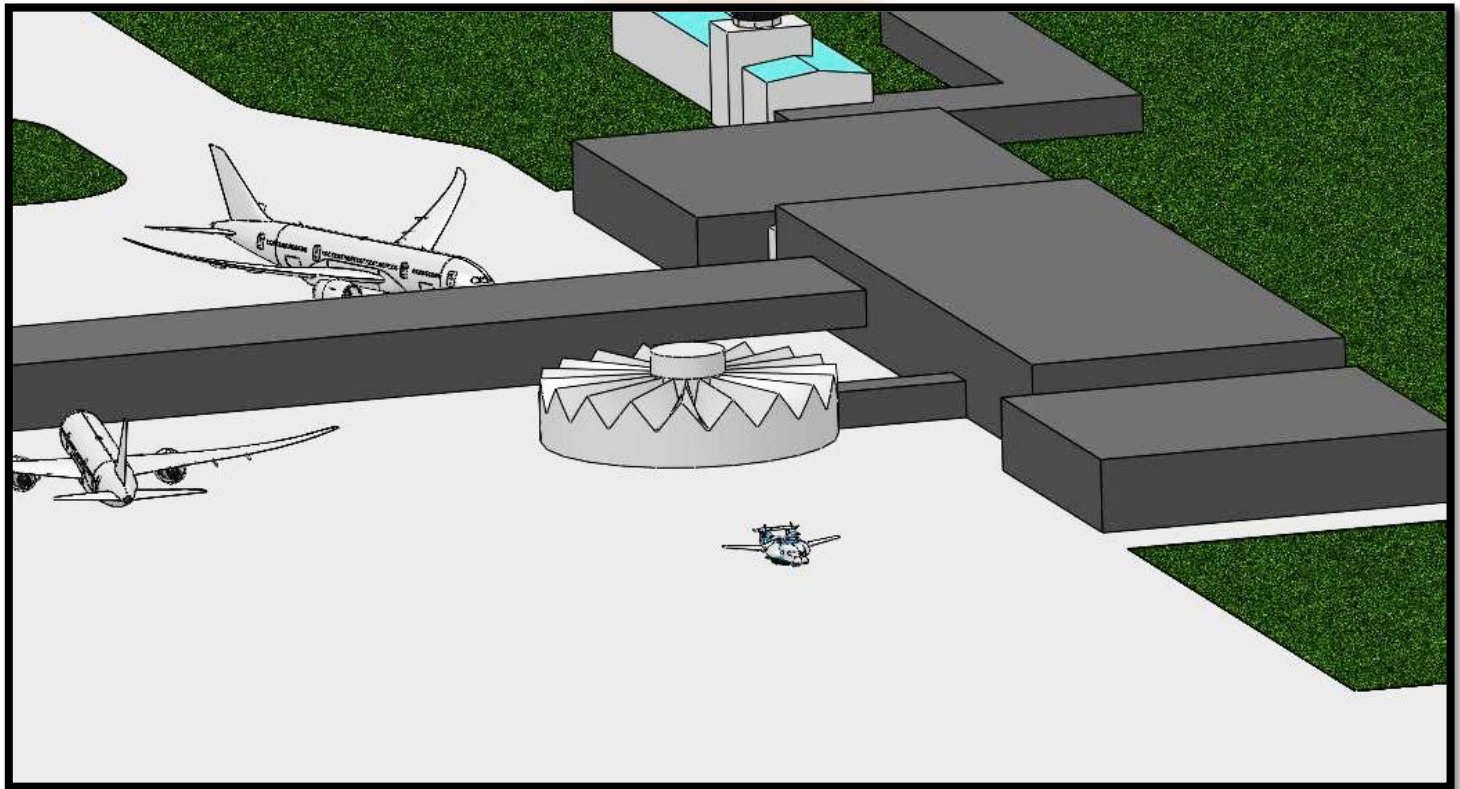
Riga International Airport computer model



Simulation of aircraft operation



Aerodrome design



ESTOLAS prototype at Riga International Airport



CREATION OF HEAT RESISTANT NANOSTRUCTURED COATINGS FOR GAS TURBINE ENGINE HOT TRACT PARTS

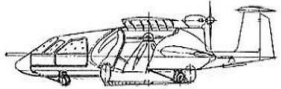
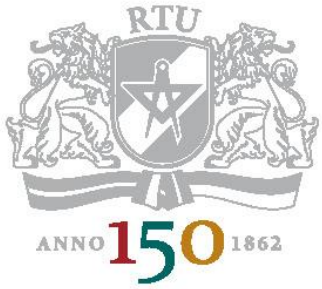


MULTICOMPONENT INTERMETAL-CERAMIC COATINGS

Functional intermetal - ceramic coating IMCER is supposed for the protection and restoration of the vehicle construction products working in high temperature conditions (up to 950–1050°C).

The coatings are formed in plasma from the fusions on the basis of aluminium and titanium. Maximum thickness of the coating reaches 40 mkm.

Coating properties are investigated and tested on turbine blades and other parts of the hot route of aircraft gas turbine engines.



GTE turbine blades operate under high temperatures

(up to 950 - 1050°C) being exposed to the effect of high temperature corrosion and erosion.



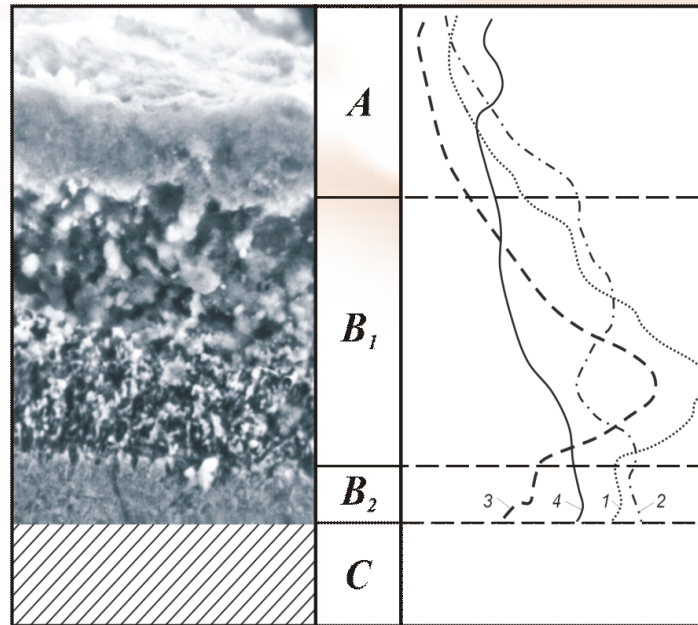
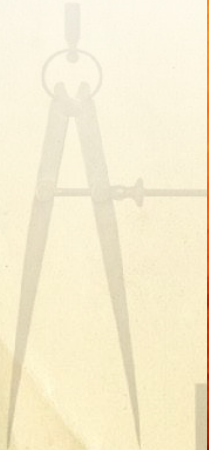
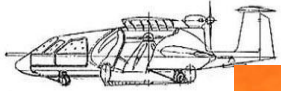
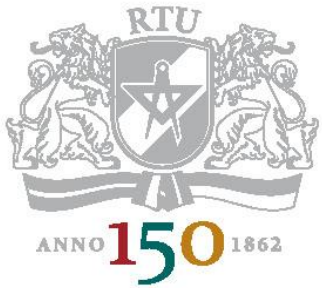
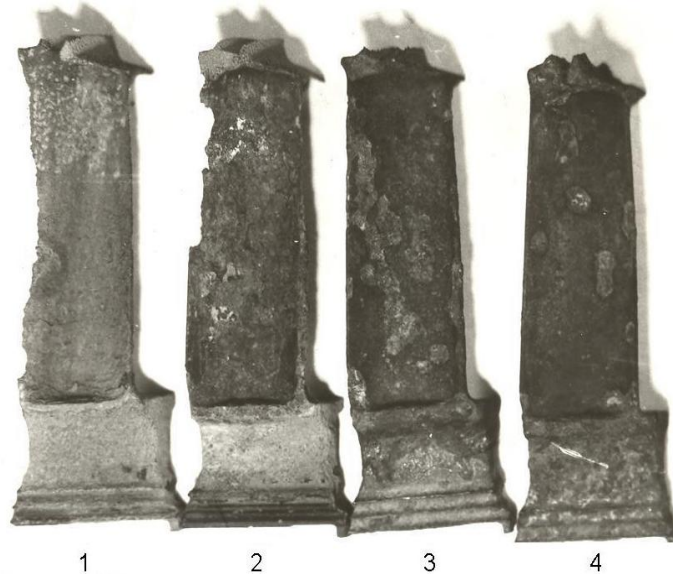
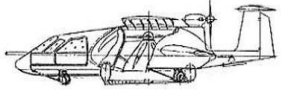
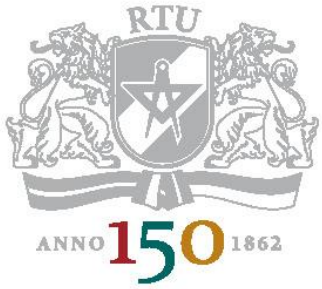


Fig. 4. Distribution of the basic elements of ЭИ867А fusion substrate within the intermetallic-ceramic coating after thermal testing (200 hours): A – ceramic area; B₁, B₂ – diffusion areas; C – substrate; 1,2,3,4 – distribution accordingly Co, Ni, W, Cr

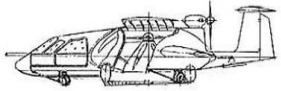
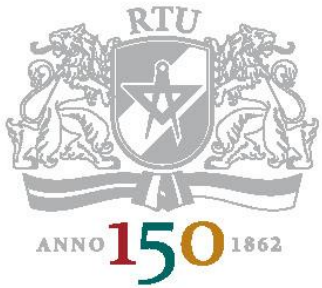


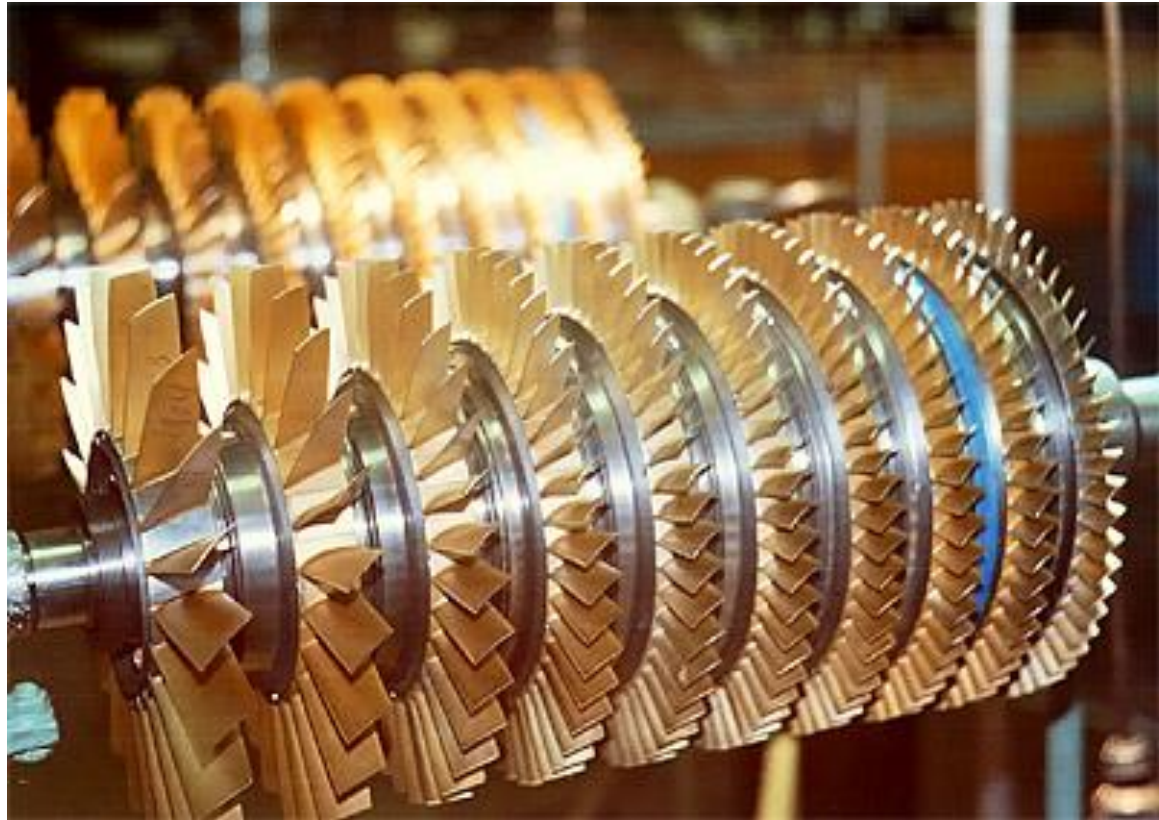
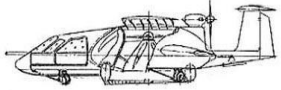


Outward appearance of blades with the coatings after the thermal testing in the environment of glowing chlorine sulphide ash:

1 – standard aluminizing; 2 – standard aluminizing and annealing (900°C, 2 hours);

3 – zirconium aluminizing; 4 – IMCER coating

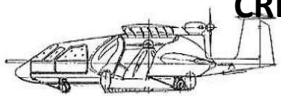




2011, Ural Works of Civil Aviation.



CREATION OF IONIC-PLASMA COVERINGS FOR PROTECTION AND RESTORATION OF DETAILS FOR VEHICLE POWER-PLANTS



The objects of development within the limits of the project are:



Details of power-plants for sea and railway vehicles (gas-turbine installations, diesel engines, combustion engines); details of the hydro-fuel equipment (valve pairs and plungers of hydro pumps, hydro motors, etc.)



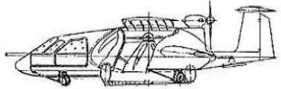
RESTORATION TECHNOLOGY OF VEHICLE HEADLIGHTS REFLECTORS BY ION-PLASMOUS SPUTTERING



Defective headlight



Headlight with reflector coating restored by ion-plasma method



UAS

1.

Research

Research on analog systems, pros and cons, comparison etc.

2.

Design & Development

Concept design, drawings, detailed component and assembly modelling

3.

Manufacturing

Production process

4.

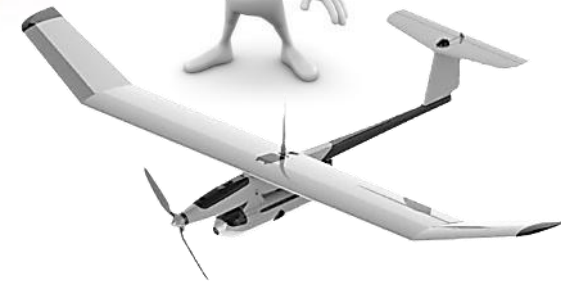
Evaluation & Tests

Visual evaluation of the product, analysis and tests

5.

Taking Part in Missions

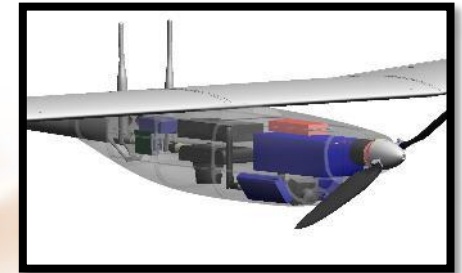
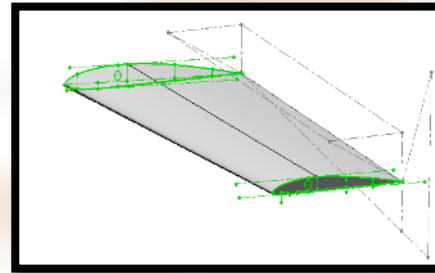
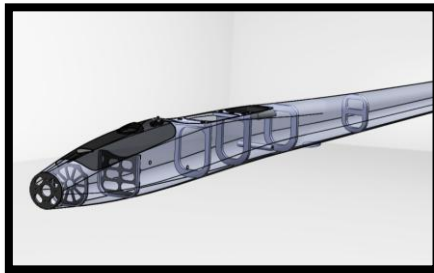
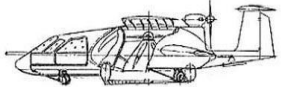
Miscellaneous operations



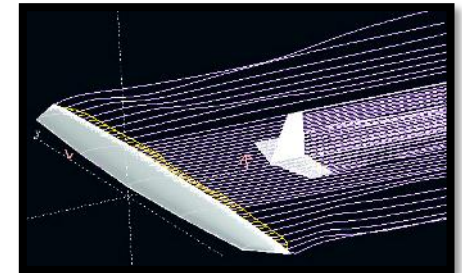
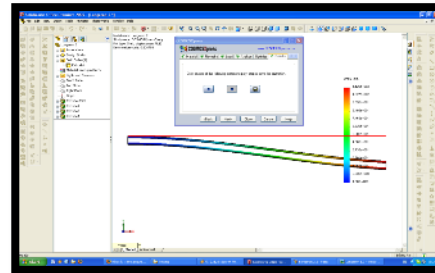
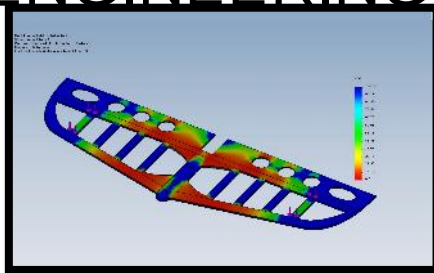


DESIGN & DEVELOPMENT

CAD TECHNOLOGIES
FULL CONCEPT DESIGN

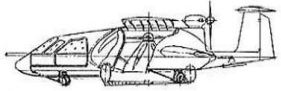


CAE TECHNOLOGIES
AERODYNAMICS, CONSTRUCTION,
ENGINEERING



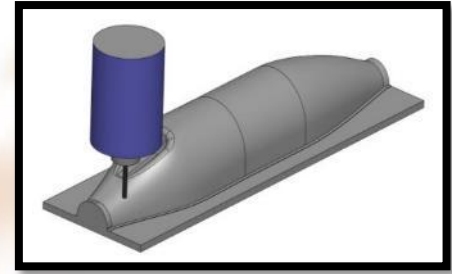
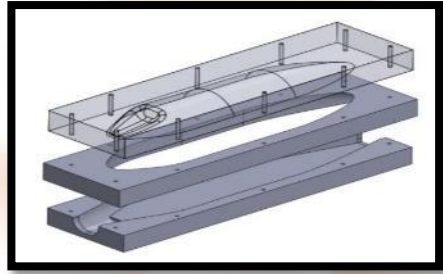
MANUFACTURING

CAM TECHNOLOGIES PROGRAMMS FOR CNC MACHINES

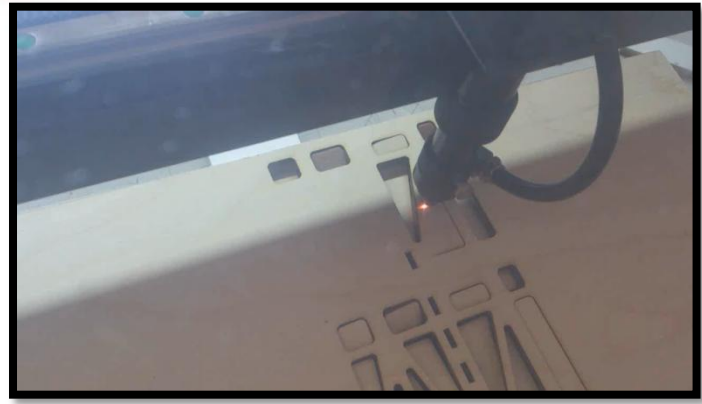


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1  G0
2  N100 T121 M6
3  N110 S2000 M3
4  N120 G0 X10.404 Y10.799
5  N130 Z10.
6  N140 Z3.
7  N150 G1 Z-.487 F400.
8  N160 G2 X10.454 Y10.749 R.
  
```



3 AXIS DRILLING MACHINE



LASER CUTTING MACHINE

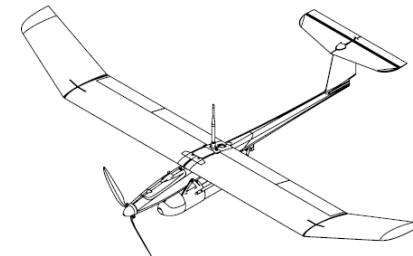
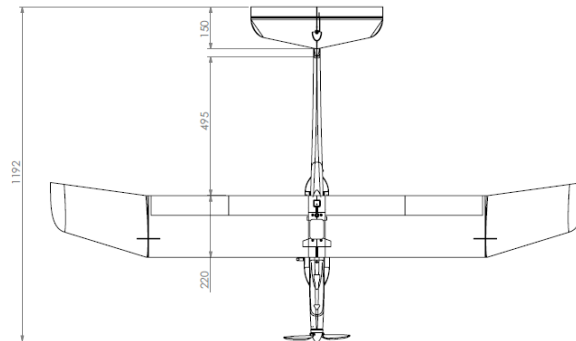
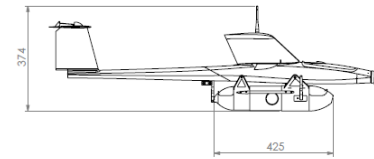
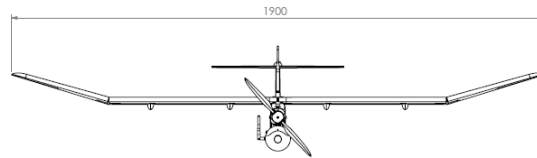
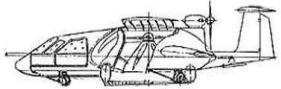


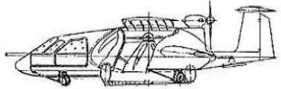
Results

• Prototype of micro-class UAS

The designed UAS is characterized by the following key features:

- Construction weight – 2.5 kg;
- Flight duration – up to 1 hour;
- Flight altitude – up to 3 km;
- Payload – up to 1.5 kg;
- Engine type – electric.

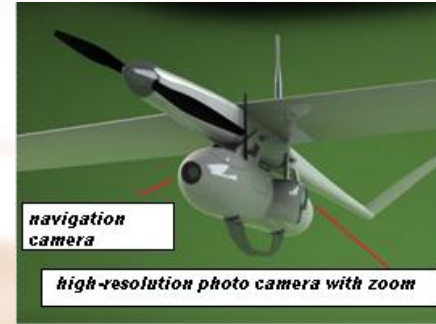




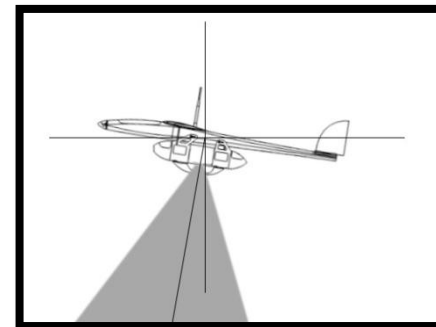
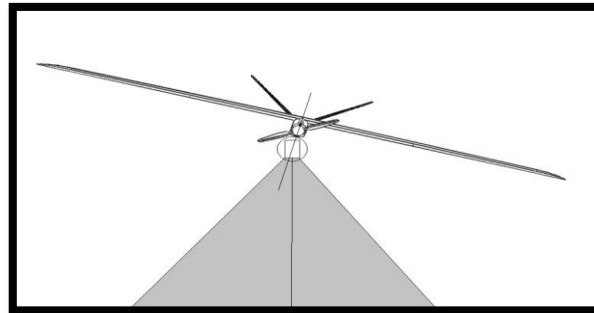
Results

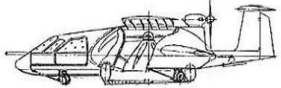
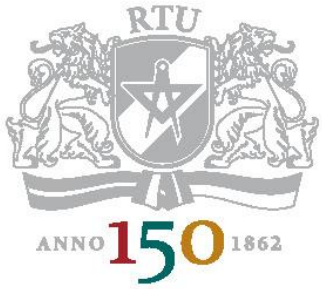
- **Features:**

- Gondola for payload
- Navigation camera for pilot
- Side camera with high resolution for aerial monitoring (include rotation possibility)
- Side camera with high resolution can be rotated at 230° angle along the longitudinal axis. It gives possibility to shoot objects from both sides and directly below



- The rotating part of gondola is also equipped with a stabilization system that allows to save the camera at the right angle, even when the aircraft is maneuvering.

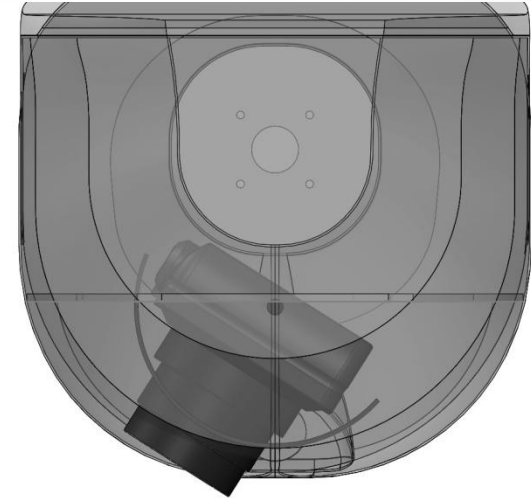




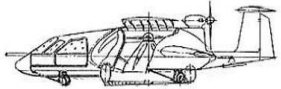
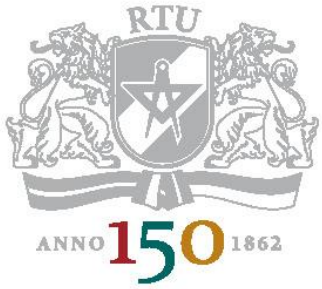
Results

- **Features:**

- Navigation camera for pilot
- Special rotatable gimbal platform with stabilization and control for photo / video / other equipment, fully integrated in to fuselage.



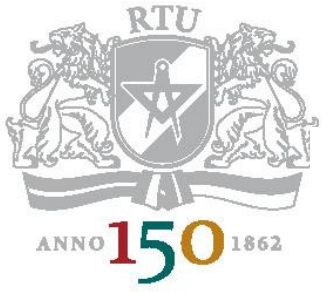
- The rotating part of gondola is also equipped with a stabilization system that allows to save the camera at the right angle, even when the aircraft is maneuvering.



Design process

«P1-S» prototype final CAD model



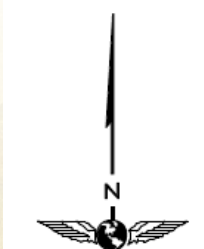
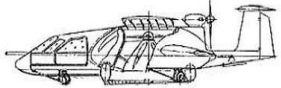


Results





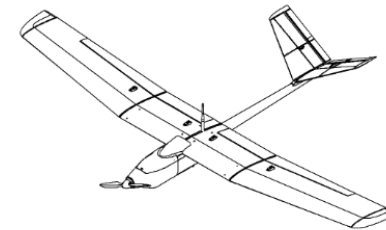
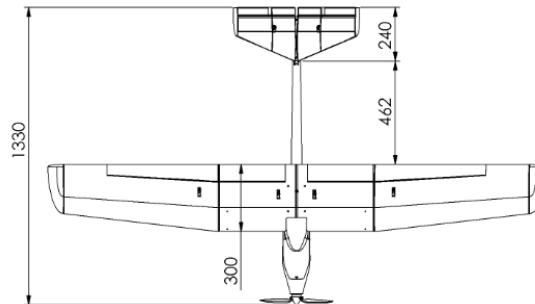
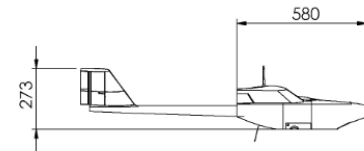
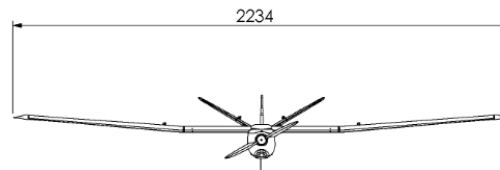
Results

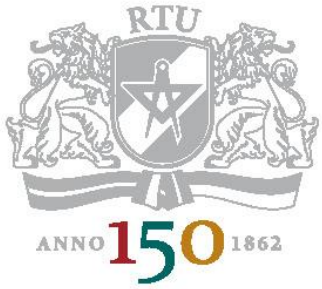


- **Prototype of micro-class UAS**

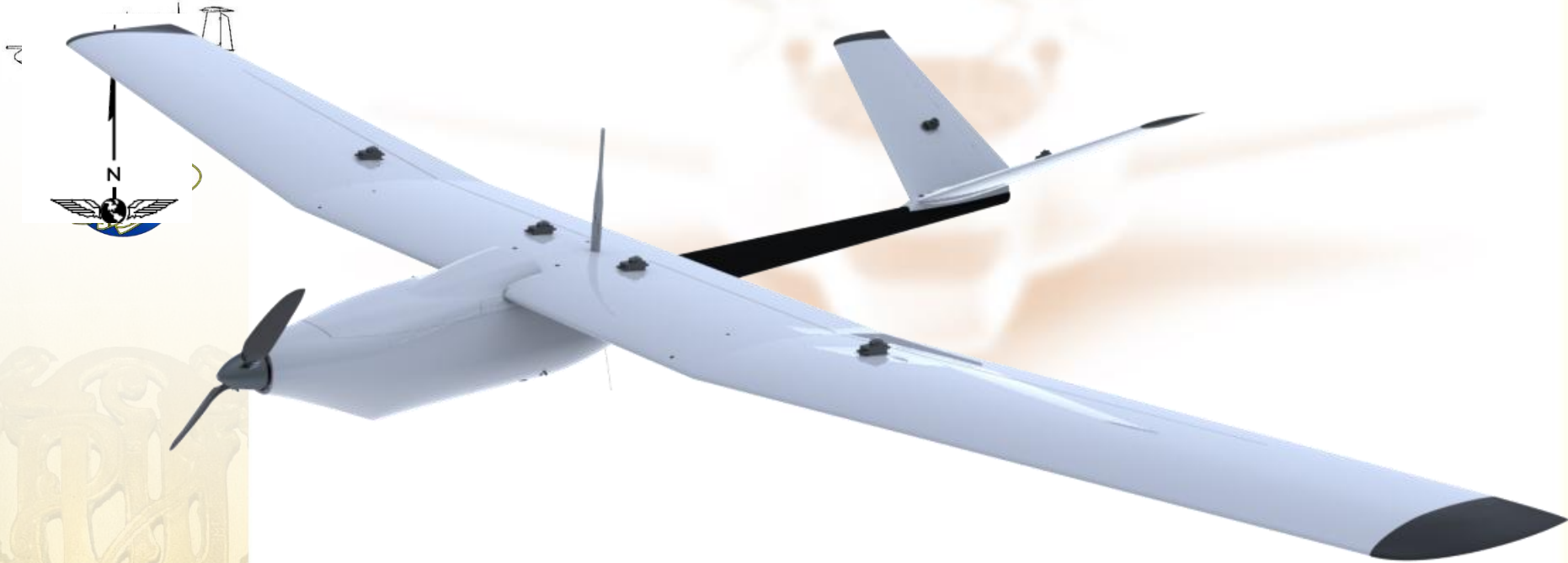
The designed UAS is characterized by the following key features:

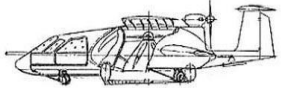
- Gross Takeoff Weight 4.7 kg
- Wingspan 2.23 m
- Cruise Speed 50 km/h
- Endurance Up to 1,5 hours (depending on payload weight)





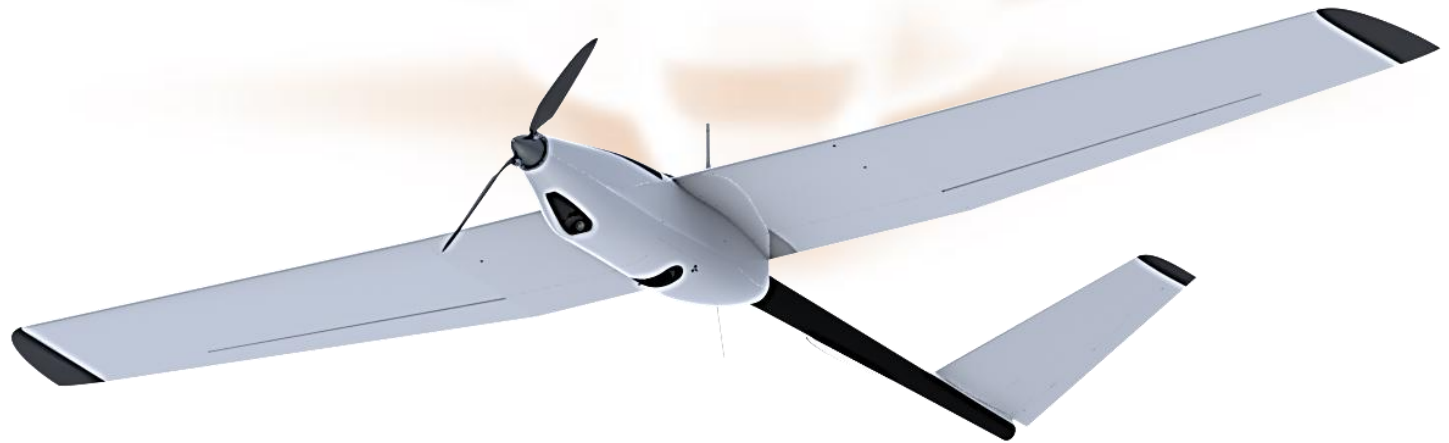
Results

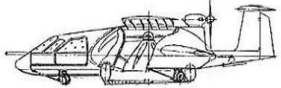
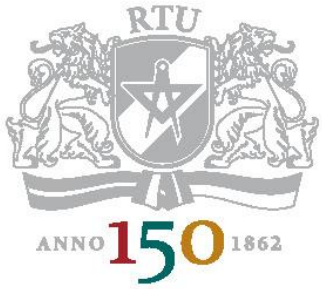




Design process

«P-1B» prototype final CAD model

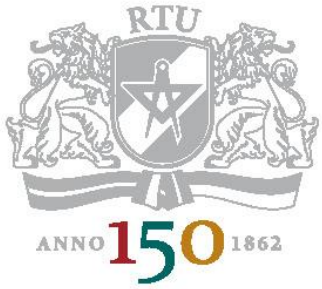




Design process

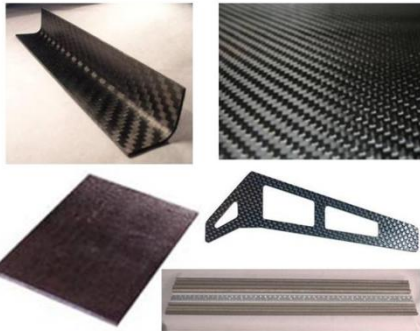
«ILLY-WP» prototype final CAD model



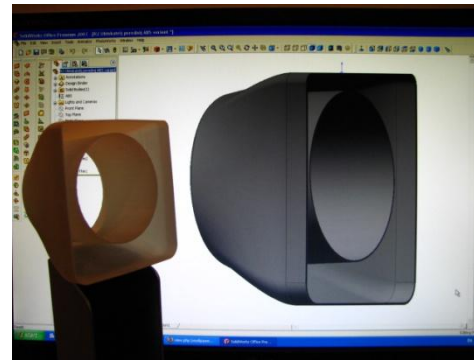


Technologies

- **Using of modern materials:**
 - Carbon / Kevlar composites



- **Using of modern technologies:**
 - 3D Printer Prototyping

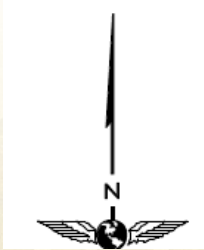
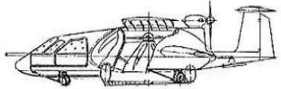


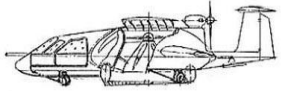
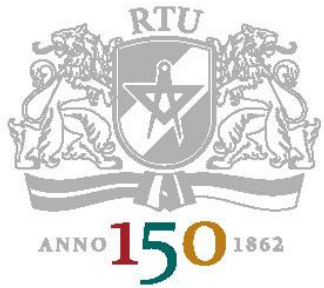


Application field

AERTI aircraft can be equipped with following video monitoring equipment:

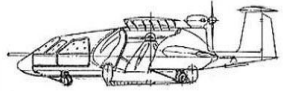
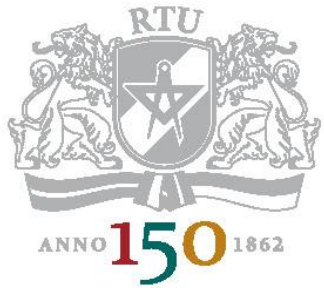
- Video cameras
- Photo cameras
- Infrared camera
- Thermal Camera
- Other devices





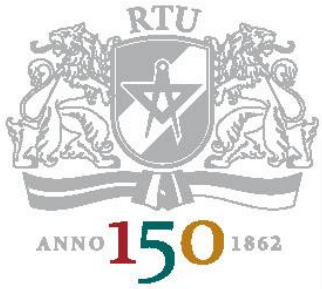
Searching / special operations



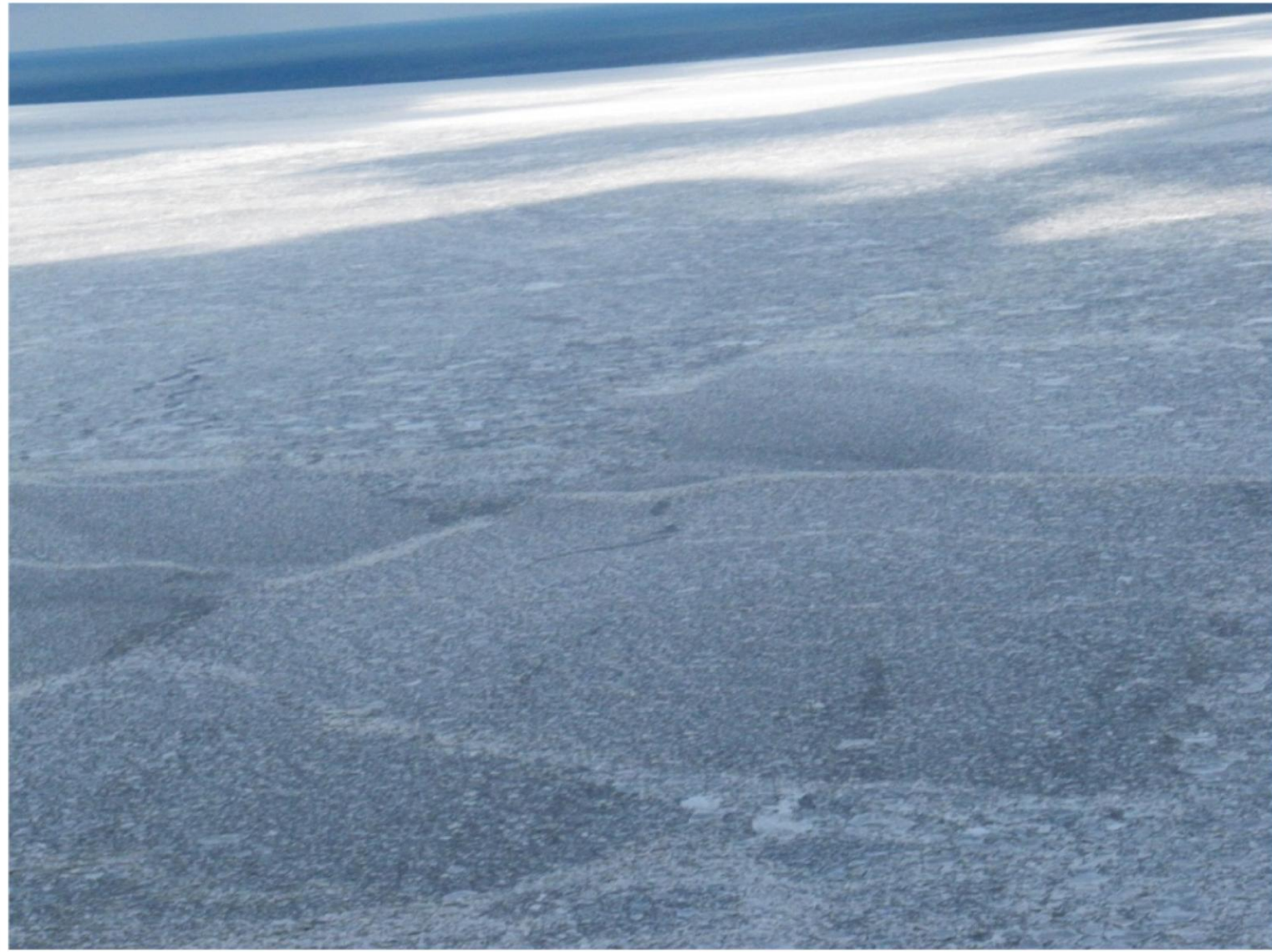
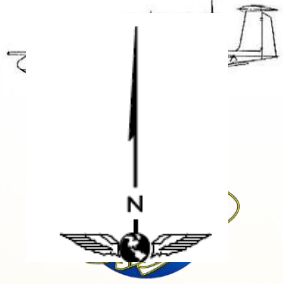


Searching / special operations



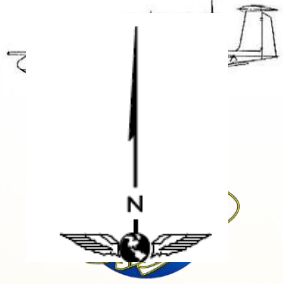


Ice Condition / Area monitoring

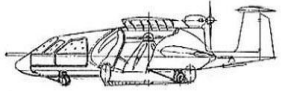
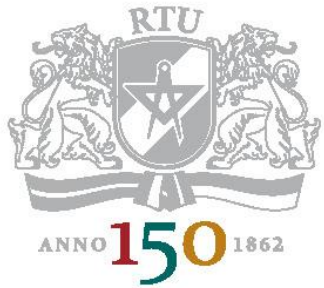




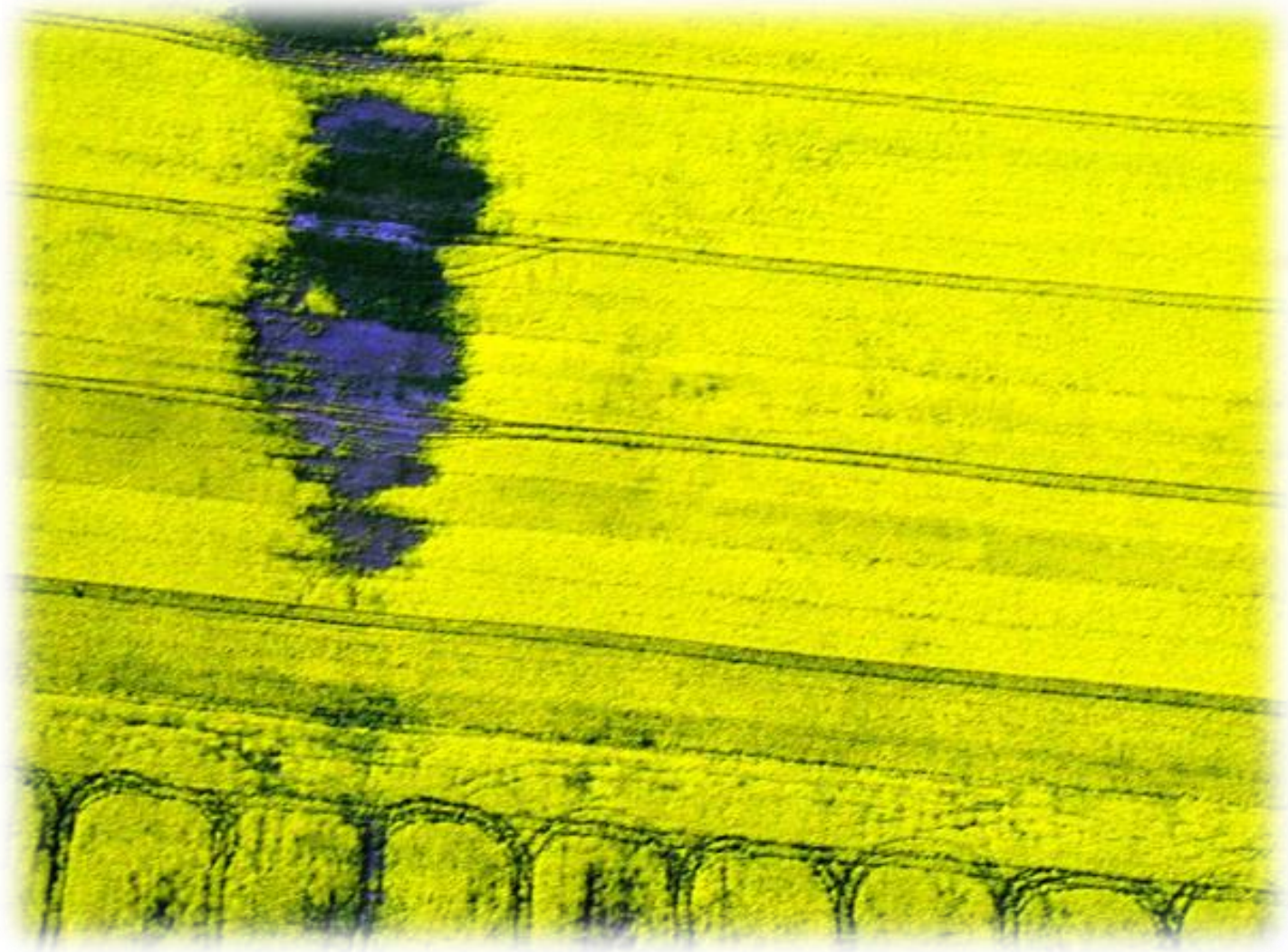
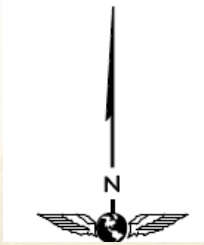
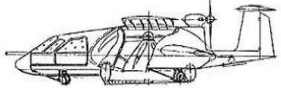
Ice Condition / Area monitoring



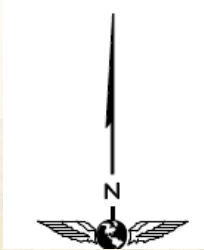
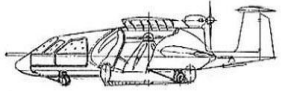
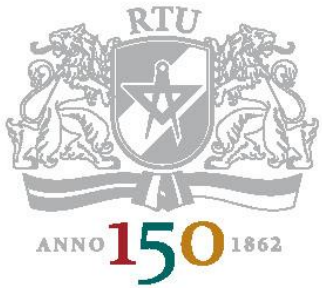
Precision Agriculture

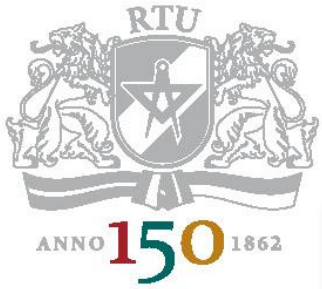


Precision Agriculture

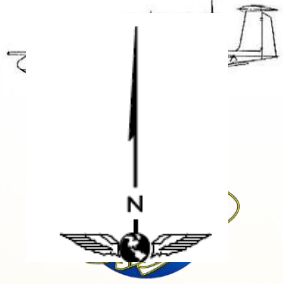


Precision Agriculture



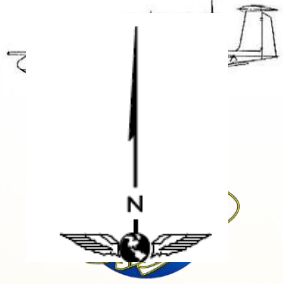


Aerial Photography / Area Security



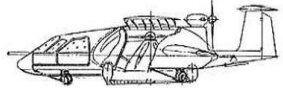


Aerial Photography / Area Security

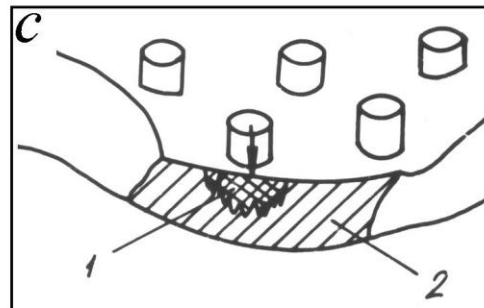
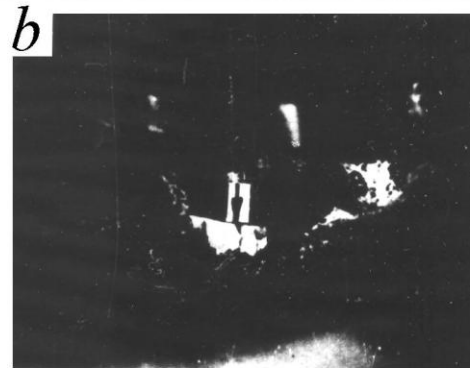
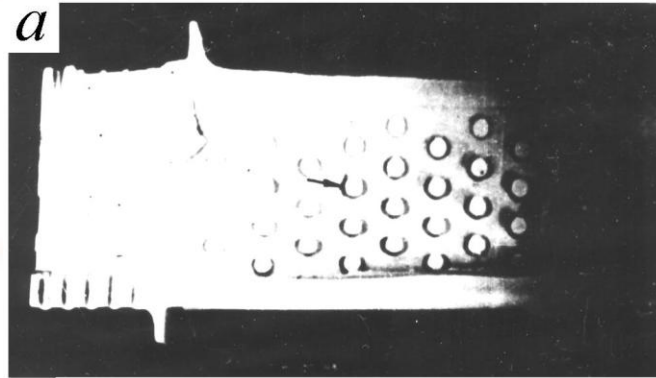


ACOUSTIC EMISSION TESTING of compressor discs

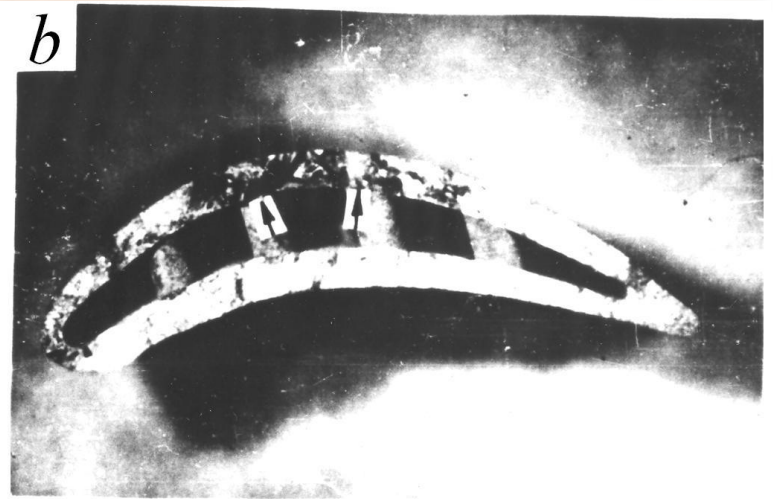
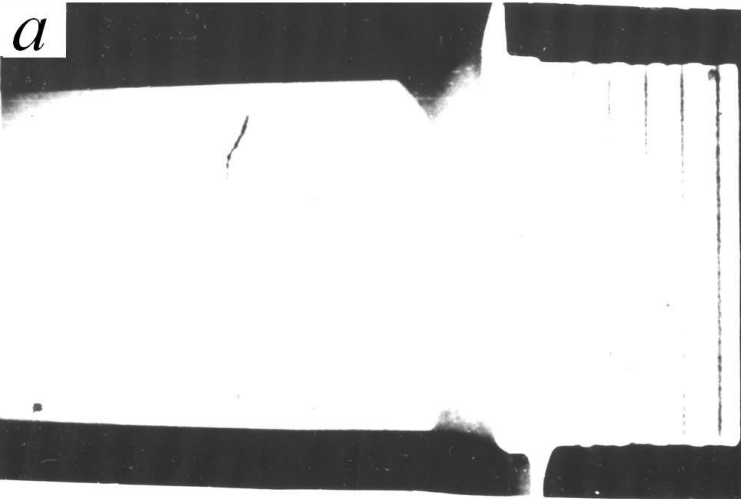
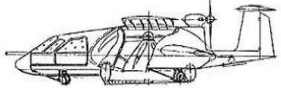


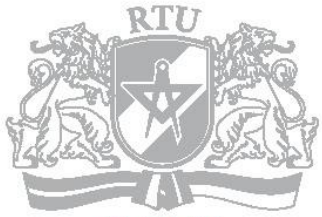


Checking of cooled turbine blades of gas turbine engines

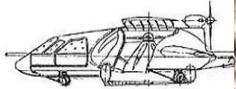


Checking of cooled turbine blades of gas turbine engines

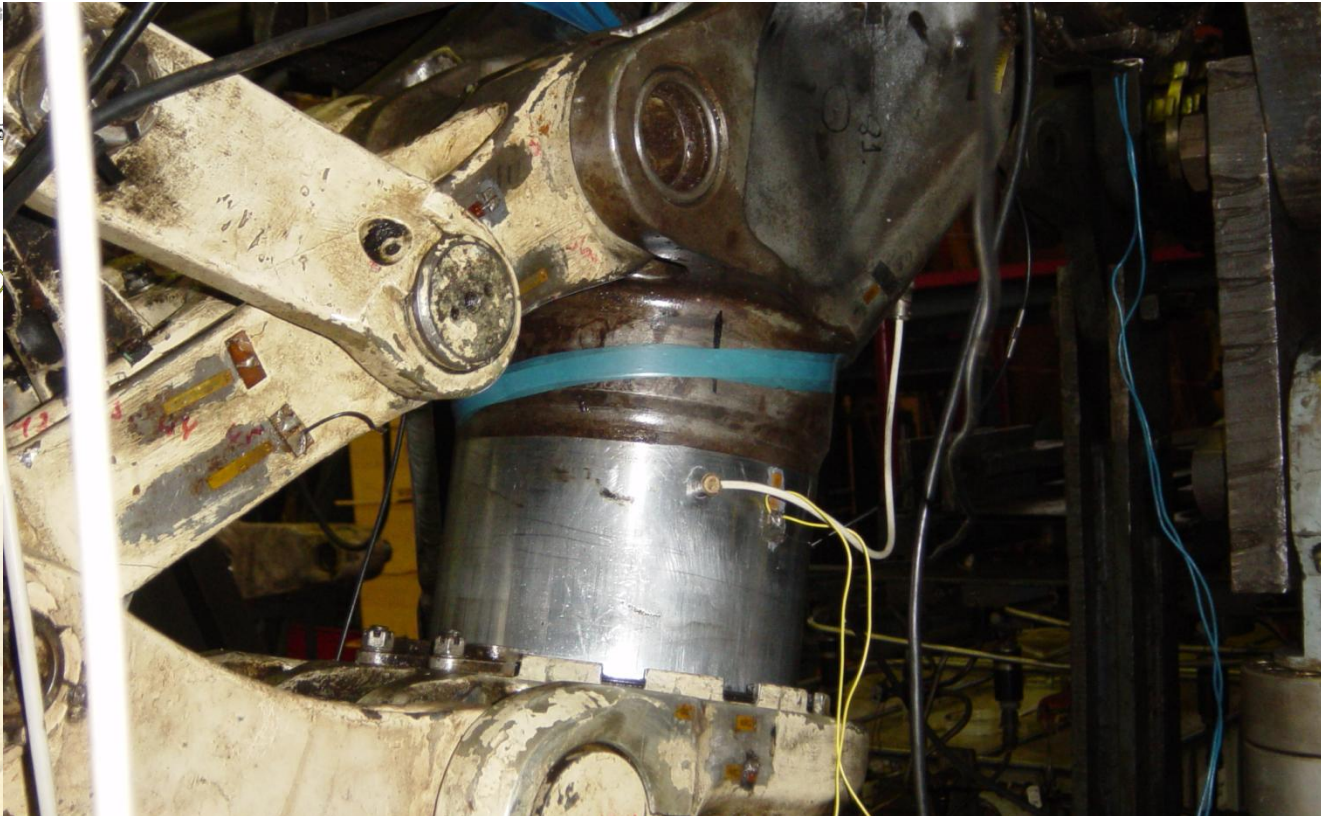




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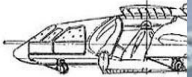


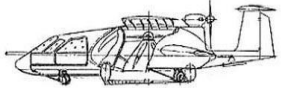
Aircraft main leg.



AE sensor and strain sensor

Test stand for landing gear testing





Thank you for your attention!

